

5/07

W/O SPLIT

DART AEROSPACE LTD	Work Order:	22285 B
Description: Pedal Lock Base	Part Number:	D3370-1
Dwg: D3370 Rev. A <i>page 2</i>	Qty:	<i>33</i> <i>50</i> <i>17</i>
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>HA</i>	05.01.25	50
2	MV	Cut blank: 1.500" x 2.500" x 4.120" long Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) <i>M12867</i> (M6061T6B1.500x02.500) <i>M10974 M16351</i> Identify for D3370-1 Batch: <i>M10970</i>	<i>HA</i>	05.01.25	<i>33</i> <i>17</i>
3	MV	Machine D3370-1 as per Folio FA483 and Dwg D3370 Identify as D3370-1	<i>SD</i>	05.01.26	<i>33</i>
4	QC2	Inspect parts as they come off the CNC machine	<i>SD</i>	05.01.26	<i>33</i>
5	QC8	Second check	<i>HA</i>	05.01.31	<i>33</i>
6	MV	Deburr	<i>SD</i>	05.01.31	<i>33</i>
7	QC5	Inspect work to Step 6	<i>HA</i>	05.01.31	<i>33</i>
8	FP	Chemical Conversion Coat as per QSI 005 4.1	<i>ML</i>	05.02.03	<i>33</i>
9	QC3	Inspect Chemical Conversion Coat	<i>CL</i>	05.02.07	<i>33</i>
10	ST	Identify and Stock	<i>SB</i>	05.02.07	<i>33</i>
11	AC	Cost / part <i>13.36</i>	<i>SAC</i>	05.02.09	<i>33</i>
12	DC	Close W/O <i>3.45</i> Inspect Level 21	<i>HA</i>	05.02.10	<i>33</i>

Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	<i>HA</i>

RELEASED

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

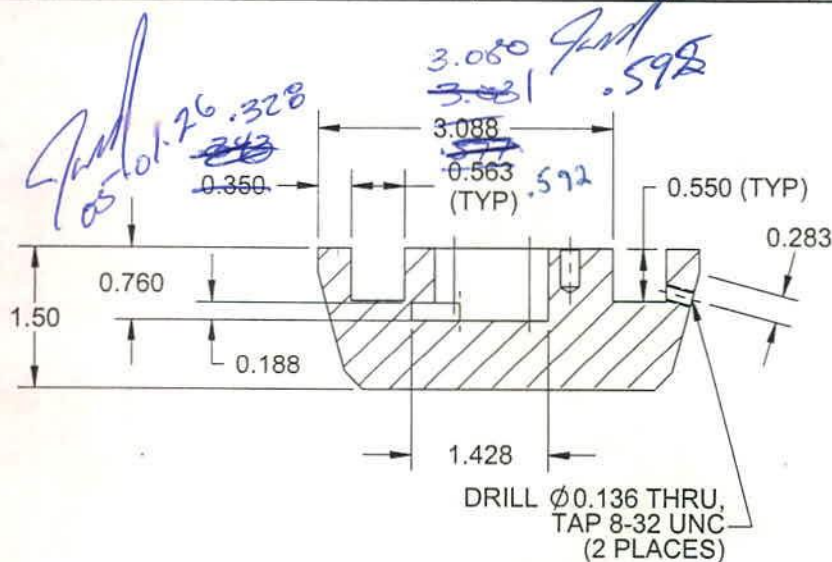
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

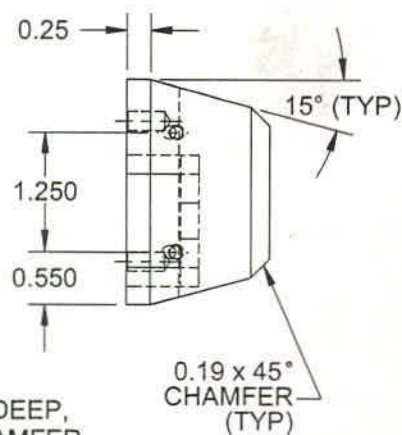
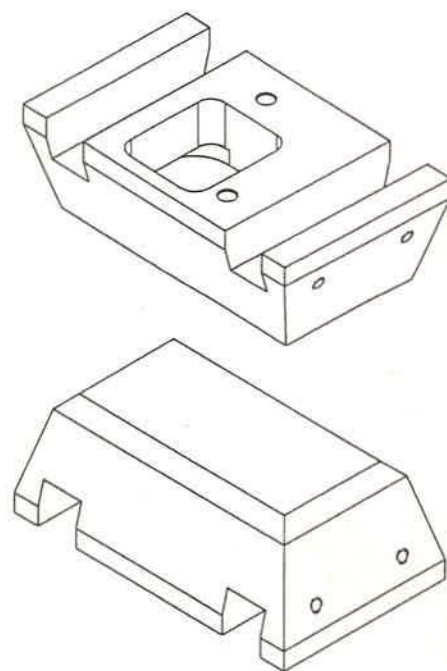
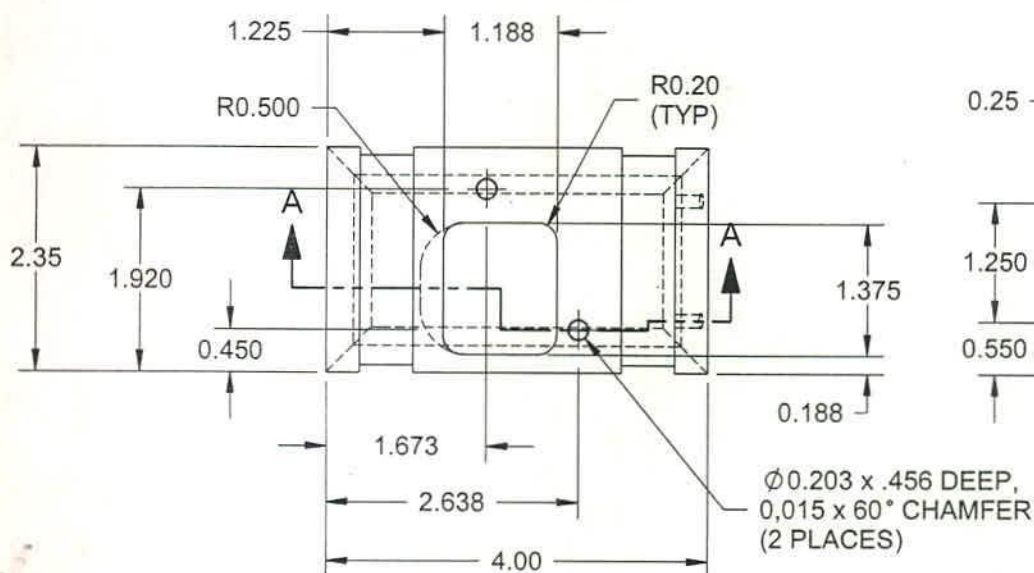
QA: N/C Closed: _____ Date: _____

PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3370	REV. A SHEET 2 OF 4
DATE 04.12.15	TITLE PEDAL LOCK SCALE 1:2		



SECTION A-A



D3370-1 BASE

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8) (REF. DART SPEC. M6061T6B)
- 2) FINISH: POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 22285

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 25, 2005
03:20 pm

Work Order No : 0022285
Project Name : D3370-1
Project For : WK507
Work Order Type : Main
Main WO Number :
House Part Number : D3370-1
Description : Pedal Lock Base
Manufactured : Yes
Amount Req'd : 50
Amount Done : 0
Start Date : 01-25-05
Est Finish Date : 02-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

DART AEROSPACE LTD		Work Order:	22285
Description: Pedal Lock Base		Part Number:	D3370-1
Inspection Dwg: D3370 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.088 <i>3.081</i>	+/-0.010	3.077	✓			
0.360 <i>0.328</i>	+/-0.010	.325	✓			
0.563 <i>.592</i>	+/-0.010	.595	✓			
0.550	+/-0.010	.549	✓			
0.1875	+/-0.010					Cannot measure
0.748 <i>.760</i>	+/-0.010	.759	✓			
1.50	+/-0.030	1.498	✓			
1.188	+/-0.010	1.192	✓			
1.225	+/-0.010	1.221	✓			
R0.500	+/-0.010	R.500	✓			
2.35	+/-0.030	2.346	✓			
1.920	+/-0.010	1.918	✓			
0.450	+/-0.010	.450	✓			
1.673	+/-0.010	1.671	✓			
2.638	+/-0.010	2.636	✓			
4.00	+/-0.030	3.995	✓			
Ø0.203	+0.005/-0.000	Ø.203	✓			
0.250	+/-0.030	.250	✓			
1.250	+/-0.005					
0.550	+/-0.010	.545	✓			
15°	+/-0.1°	15°	✓			

Measured by: <i>SD</i>	Audited by: <i>ES</i>	Prototype Approval:	N/A
Date: <i>05.01.27</i>	Date: <i>05/01/27</i>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.01.05	New Issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature] 05-01-11

